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(71) Applicants  
**Nuovo Pignone SpA (Italy),**  
**Via F. Matteucci 2, Florence, Italy**  
**SNAM SpA (Italy),**  
**Corso Venezia 16, Milan, Italy**

(72) Inventors  
**Gian Pietro Ferrari Aggradi,**  
**Giampaolo Bonfiglioli**

(74) Agent and/or Address for Service  
**Haseltine Lake & Co.,**  
**Hazlitt House, 28 Southampton Buildings, Chancery Lane,**  
**London WC2A 1AT**

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(56) Documents cited  
**GB A 2102320** **GB A 2028450**  
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(58) Field of search  
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(54) **Method of joining a sleeve to a pipe**

(57) Method for tightly jointing a sleeve 1 to a submarine pipe 2 laid on very deep sea-bottom, characterized by the preliminary stages of providing a series of grooves 4 on the inside surface of the sleeve, and of filling each one of said grooves with two half-rings (6) made of a material collapsible under high pressures with up to a 70% variation of its volume. The material may comprise glass spheres bonded together by an epoxy resin.

**Fig.3**

